

Date: Wednesday, 8/15/2007 11:38:59 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CAP
Job Number	: 33902		
Estimate Number	: 11173		
P.O. Number	: N/A	Part Number	: D32851
This Issue	: 8/15/2007 S.O. No. : N/A	Drawing Number	: D3285 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: A
Previous Run	: 33374	Material	: N/A
Written By	: <u>Jul 07-08-15</u>	Due Date	: 8/22/2007
Checked & Approved By	: _____	Qty:	60 Um: Each
Comment	: Est. A 04.07.14 New issue KJ/JLM Est Rev:B Now on Waterjet 07-03-06 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S080	6061-T6 .080 Sheet
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Comment: Qty.: 0.1603 sf(s)/Unit Total : 9.6201 sf(s)

6061-T6 .080 Sheet

Material: 6061-T6 (QQ-A-250/11) 0.080" thick or 5052-H32 (QQ-A-250/8) 0.080" thick  
(M6061T6S.080 or M5052H32S.080)

Identify for D3285-1

Batch: M104186 HB 07-08-15

M102723 (5)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3285

Dwg Rev: AProg Rev: A

2-Deburr if necessary

HB 07-08-15

SAD 07/08/16

counted

(60)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 07-08-15

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SAD 07/08/16 counted (60)

User: Jean-Luc Menard

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CAP

Job Number: 33902

Part Number: D32851

Job Number:



Seq. #:

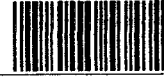
Machine Or Operation:

Description :

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



(60x)

Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

M. K

07/08/22

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

CJ 07/08/22 (60)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

Barley

CJ 07/08/23 (60)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

CJ 07/08/24 (60)

Job Completion



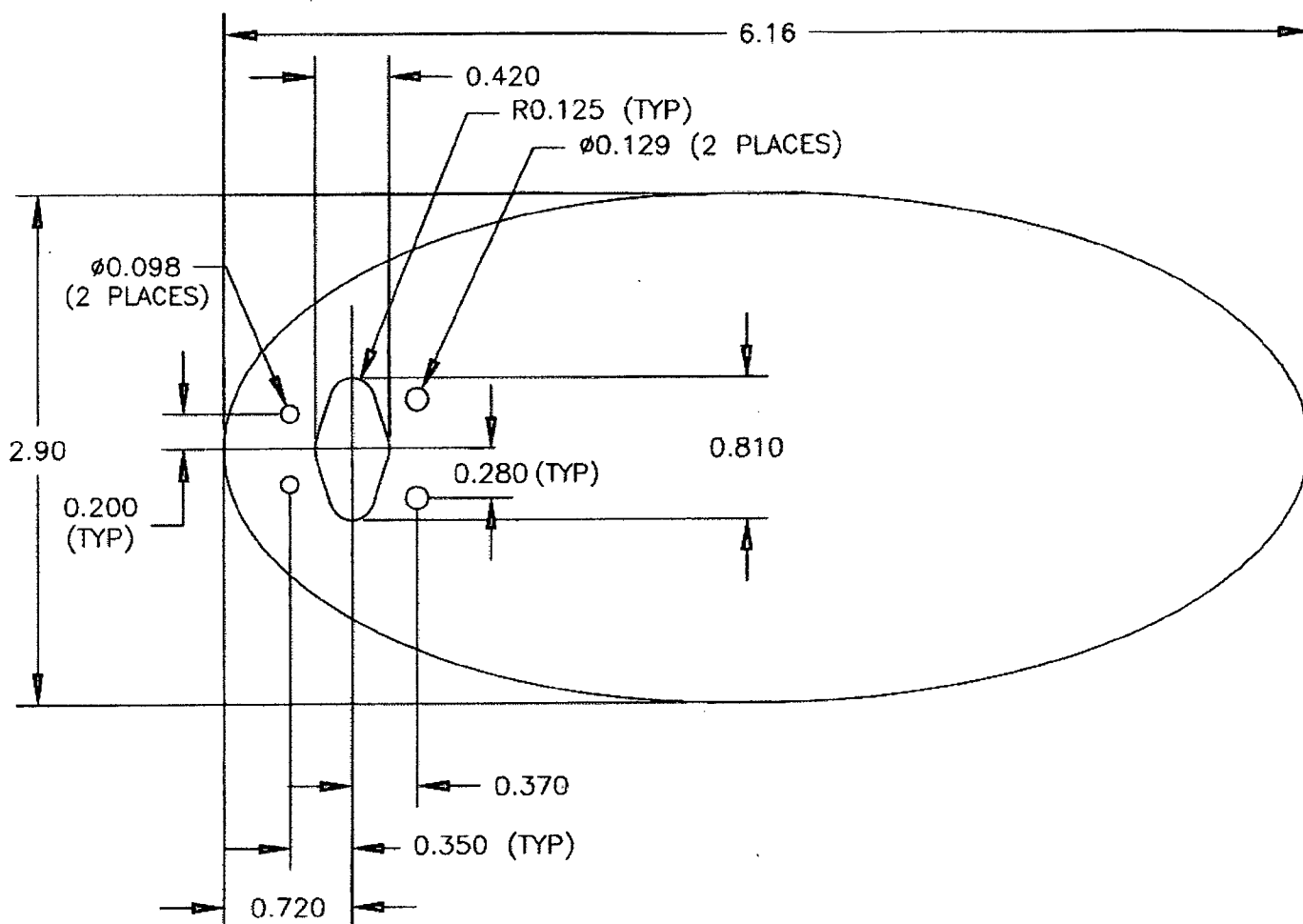
CJ 08-08-24





DESIGN	<i>UP</i>	DRAWN BY	<i>UP</i>	DART AEROSPACE USA, INC.	REV. A
				PORT HADLOCK, WA	
CHECKED	<i>UP</i>	APPROVED	<i>UP</i>	DRAWING NO. D3285	SHEET 1 OF 1
DATE	04.05.08	TITLE	CAP	SCALE	1:1
A	04.05.08	NEW ISSUE			

RELEASED  
04.06.22



**D3285-1 CAP**

- 1) MATERIAL: 6061-T6 (QQ-A-250/11) OR 5052-H32 (QQ-A-250/8) 0.080 THICK
- 2) ACID ETCH, ALODINE PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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